

S/N	99
Job Title	Welder (CS Pipe welder - 6 G, 100 % X-Ray joints)
Experience	Minimum 4-5 Years' Experience in Oil & Gas Field with similar experience
Qualification	Secondary diploma from TTI or equivalent. Alternatively, a trade test witnessed by COMPANY discipline Engineer
Principal Responsibilities	a. Should have been qualified in accordance with ASME Sec.IX in 6G position in CS pipe material b. Should be having a valid qualification card c. Should be experienced working in Oil & Gas environment and having good track record d. Should have knowledge of joint design and material e. Should be able to read the WPS and follow the parameters provided in it f. Knowledge on consumables as given in WPS and their handling procedure g. Ensure availability of permit and barrication before starting work h. Ensure proper cleaning of weld area before starting welding i. Should follow the weld sequence to avoid distortion of joint j. Rectifies defects identified by inspection personnel k. Ensures his ID is marked near the joint for traceability l. Reports any problem to QC/Supervisor m. Stops work during adverse weather conditions