

S/N	100
Job Title	Welder (Pipe welder - 6 G, 100 % X-Ray joints - Alloy Steel, SS & DSS & Exotic Materials)
Experience	Minimum 4-5 Years' Experience in Oil & Gas Field with similar experience
Qualification	Secondary diploma from TTI or equivalent. Alternatively, a trade test witnessed by COMPANY discipline Engineer
Principal Responsibilities	a. Should have been qualified in accordance with ASME Sec.IX in 6G position in relevant pipe material b. Should be having a valid qualification card c. Should be experienced working in Oil & Gas environment and having good track record d. Should have knowledge of joint design and material e. Should be able to read the WPS and follow the parameters provided in it f. Should monitor the interpass temperature before next pass and ensure WPS Parameter is followed g. Knowledge on various consumables as given in WPS and their handling procedure h. Ensure availability of permit and barrication before starting work i. Ensure proper cleaning of weld area before starting welding j. Should ensure protection of materials to avoid contamination from environment k. Should ensure correct material grinding wheels are used and same color coded l. Should follow the weld sequence to avoid distortion of joint m. Rectifies defects identified by inspection personnel n. Ensures his ID is marked near the joint for traceability o. Reports any problem to QC/Supervisor p. Stops work during adverse weather conditions